



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3278-041
Job Sheet 172749



Part No: D3278-041

Job Qty: 20 ea

Part Name: Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/2/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		3/1/18	0.00	0.00	Start Up Small Fab-2		
100	Small Fab	20 pcs		3/1/18	0.00	0.80	Small Fab-3		
110	QC	20 pcs		3/1/18	0.00	0.00	QC5		
120	Small Fab	20 pcs		3/2/18	0.00	0.80	Small Fab-3		
130	QC	20 pcs		3/2/18	0.00	0.00	QC5		
140	Packaging	20 pcs		3/2/18	0.00	0.00	Packaging3-1		
150	QC21-SA	20 Ea		3/2/18	0.00	0.00	QC21		

Part Op 100 - Rivet spacers with support as per Dwg D3278.
Descriptions: 110 - QC5- Inspect part completeness to step on W/O
120 - Assemble support as per Dwg D3278. ***DO NOT TIGHTEN BOLTS*** Identify as D3278-041
130 - QC5- Inspect part completeness to step on W/O
140 - Identify as per dwg & Stock Location:
150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3278-1	Support	20 Ea (1 ea)	90-Start up Operation	F164929 4x 5047523 16x
D3278-2	Support	20 Ea (1 ea)	90-Start up Operation	5048866
D3278-3	Spacer	20 Ea (1 ea)	90-Start up Operation	5044926
MS20426AD3-6	Rivet	80 Ea (4 ea)	100-Small Fab	F1153988
AN4-13A	Bolt	40 Ea (2 ea)	120-Small Fab	
D2230-1	Mounting Lug	40 Ea (2 ea)	120-Small Fab	
MS21042L4	Nut	40 Ea (2 ea)	120-Small Fab	
NAS1149D0463J	Washer	80 Ea (4 ea)	120-Small Fab	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3278-1	20	4	0
	D3278-2	20	15	0
	D3278-3	20	15	0
100-Small Fab	MS20426AD3-6	80	1,104	0
120-Small Fab	AN4-13A	40	563	0
	D2230-1	40	88	0
	MS21042L4	40	1,222	0
	NAS1149D0463J	80	2,743	0
Part Specifications				
Specifications could not be found.				

Plex 2/21/18 3:02 PM dart.lacelle.linda



DART
 AEROSPACE
 Container No: S053036

 Part: D3278 - 041
 Job No: 172749
 Serial No/Batch: S053036
 Revision:
 Inspector:

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL.: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

Date: 03/20/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Container View (Active) - Master Unit Containers

Tel (613) 632-5200

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001357	S047432	AN4-13A	Bolt	s045860	OVER003	40
001357	S027614	D2230-1	Mounting Lug	S026869	ST525A	10
001357	S038181	D2230-1	Mounting Lug	S038177	ST525	8
001357	S047431	D2230-1	Mounting Lug	S026870	ST521	22
001357	S047433	MS21042L4	Nut	s045901	ST303	40
001357	S047434	NAS1149D0463J	Washer	s027736	ST263	80

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/3/18 8:18 AM dart.quirion.sonia